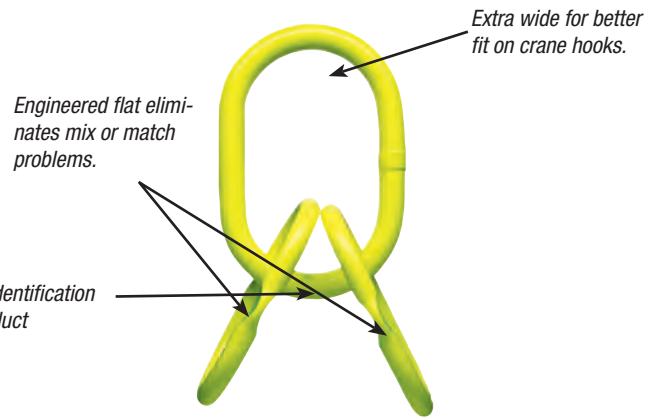


M

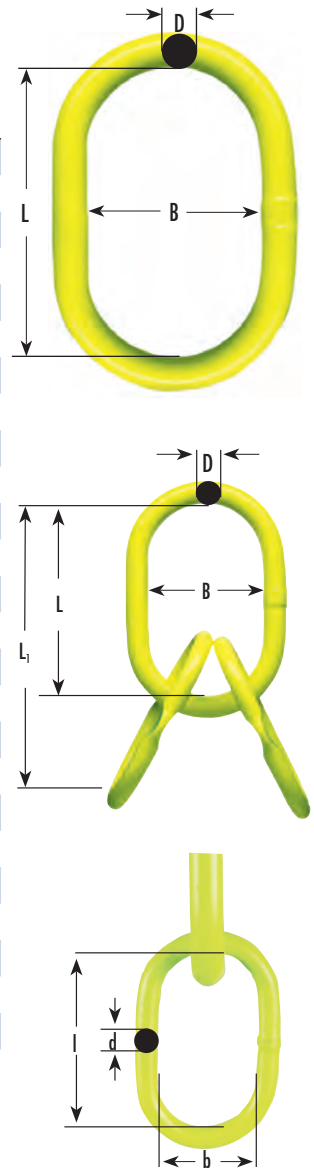


MT

Alloy Master Links

OBLONG MASTER LINKS, GRADE 100 - TYPES M & MT DESIGN FACTOR 5: FOR USE WITH WIRE ROPE

Stock No.	Model	Trade Size In.	Grade	Working Load Limit *(Lbs)	Dimensions (Inches)				Weight Each (Lbs.)			
					L	B	D	L1		l	b	d
589614	M-6-10	3/8	100	3,300	3.9	2.4	0.43					0.44
589615	M-86-10	1/2	100	7,000	4.9	2.8	0.55					0.88
589616	M-108-10	5/8	100	11,400	5.5	3.1	0.67					1.8
589617	M-13-10	3/4	100	12,300	5.9	3.5	0.75					2.2
589618	M-1310-10	7/8	100	17,200	6.3	3.7	0.87					3.3
589619	M-1613-10	1	100	29,900	7.5	4.3	1.1					5.1
589620	M-19-10	1 1/4	100	35,200	7.9	4.7	1.2					7.7
589621	M-2016-10	1 3/8	100	45,300	9.4	5.5	1.3					11.7
589622	M-2220-10	1 1/2	100	68,000	9.8	5.9	1.6					16.1
589623	M-2622-10	1 5/8	100	70,400	9.8	5.9	1.7					17.2
589624	M-32-10	1 3/4	100	84,900	11.8	7.1	1.8					26.4
589625	M-3226-10	2	100	102,600	11.8	7.9	2.0					33.1
589626	M-3632-10	2 1/4	100	143,100	13.8	7.9	2.2					46.3
589627	M-4536-10	2 1/2	100	160,000	14.8	8.3	2.4					57.3
589628	M-90T-10	2 3/4	100	220,200	17.7	9.8	2.8					94.8
589629	M-125T-10	3 1/4	100	275,300	17.7	10.2	3.1					125.6
589630	MT-6-10**	3/4	100	11,000	5.9	3.5	0.75	10.6	4.7	2.8	0.55	4.0
589631	MT-8-10**	7/8	100	17,600	6.3	3.7	0.87	11.8	5.5	3.1	0.67	6.6
589632	MT-9-10**	1	100	21,300	7.5	4.3	1.1	13.4	5.9	3.5	0.75	9.5
589633	MT-10-10**	1 1/4	100	35,200	7.9	4.7	1.2	14.2	6.3	3.7	0.87	14.3
589634	MT-13-10**	1 5/8	100	57,200	9.8	5.9	1.6	17.3	7.5	4.3	1.1	30.0
589635	MT-16-10**	2	100	77,000	11.8	7.9	2.0	19.7	7.9	4.7	1.3	50.7
589636	MT-20-10**	2 1/4	100	110,100	11.8	7.9	2.2	21.7	9.8	5.9	1.6	69.4
589637	MT-22-10	2 1/2	100	165,100	13.8	7.9	2.4	24.0	10.2	5.5	1.8	101.4
589638	MT-26-10	2 3/4	100	220,200	17.7	9.8	2.8	28.7	11.0	6.3	2.0	156.5
589639	MT-32-10	3 1/4	100	275,300	17.7	10.2	3.1	29.5	11.0	6.3	2.2	200.6



* Design Factor 5:1, Proof tested to 2 times Working Load Limit

** Subassemblies Contain Engineered Flats

Working Load Limit for Single Leg Sling



TYPE M MASTER LINK SELECTION TABLE FOR GRADE 80 ALLOY CHAIN SLINGS WITH 1 OR 2 LEGS

Stock Number	MASTER LINK TRADE SIZE		MODEL	Chain Size 1-LEG 90°		Working Load Limit (Lbs)*	Chain Size 2-LEG 60°		Working Load Limit (Lbs)*
	IN	MM		IN	MM		IN	MM	
589614	3/8	11	M-6-10	7/32"	6	2,100	-	-	-
589615	1/2	14	M-86-10	9/32"	7	3,500	-	-	-
589615	1/2	14	M-86-10	5/16"	8	4,500	7/32"	6	3,600
589616	5/8	17	M-108-10	3/8"	10	7,100	9/32"	7	6,100
589616	5/8	17	M-108-10	-	-	-	5/16"	8	7,800
589617	3/4	19	M-13-10	1/2"	13	12,000	3/8"	10	12,300
589619	1	28	M-1613-10	5/8"	16	18,100	1/2"	13	20,800
589620	1 1/4	30	M-19-10	3/4"	20	28,300	5/8"	16	31,300
589622	1 1/2	40	M-2220-10	7/8"	22	34,200	3/4"	20	49,000
589623	1 5/8	42	M-2622-10	1"	26	47,700	7/8"	22	59,200
589625	2	50	M-3226-10	1 1/4"	32	72,300	1"	26	82,600
589626	2 1/4	55	M-3632-10	-	-	-	1 1/4"	32	125,200

* Design factor 4:1

TYPE M MASTER LINK SELECTION TABLE FOR GRADE 100 ALLOY CHAIN SLINGS WITH 1 OR 2 LEGS

Stock Number	MASTER LINK TRADE SIZE		MODEL	Chain Size 1-LEG 90°		Working Load Limit (Lbs)*	Chain Size 2-LEG 60°		Working Load Limit (Lbs)*
	IN	MM		IN	MM		IN	MM	
589614	3/8	11	M-6-10	7/32"	6	2,700	-	-	-
589615	1/2	14	M-86-10	9/32"	7	4,300	-	-	-
589615	1/2	14	M-86-10	5/16"	8	5,700	7/32"	6	4,700
589616	5/8	17	M-108-10	3/8"	10	8,800	9/32"	7	7,400
589616	5/8	17	M-108-10	-	-	-	5/16"	8	9,900
589617	3/4	19	M-13-10	1/2"	13	15,000	-	-	-
589618	7/8	22	M-1310-10	-	-	-	3/8"	10	15,200
589619	1	28	M-1613-10	5/8"	16	22,600	1/2"	13	26,000
589620	1 1/4	30	M-19-10	3/4"	20	35,300	-	-	-
589621	1 3/8	34	M-2016-10	7/8"	22	42,700	5/8"	16	39,100
589623	1 5/8	42	M-2622-10	1"	26	59,700	3/4"	20	61,000
589624	1 3/4	45	M-32-10	-	-	-	7/8"	22	74,000
589626	2 1/4	55	M-3632-10	-	-	-	1"	26	103,400

* Design factor 4:1

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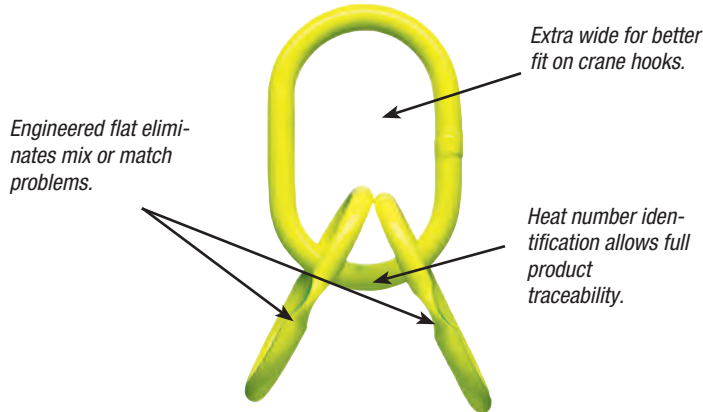
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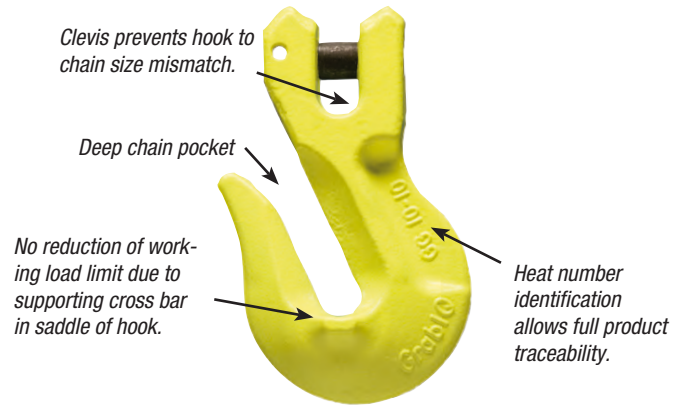
2439 McGilchrist St SE
Salem, Oregon 97302



SEE WARNINGS AND USE LIMITATIONS ON PAGES 26-36



MT



GG

TYPE MT MASTER LINK SELECTION TABLE FOR GRADE 80 ALLOY CHAIN SLINGS WITH 3 OR 4 LEGS

Stock No.	MASTER LINK TRADE SIZE		MODEL	Chain Size 3 OR 4 LEG 60°		Working Load Limit (Lbs)*
	IN	MM		IN	MM	
589630	3/4	19	MT-6-10 **	7/32	6	5,450
589631	7/8	22	MT-8-10 **	9/32"	7	9,100
589631	7/8	22	MT-8-10 **	5/16"	8	11,700
589632	1	25	MT-9-10 **	3/8"	10	18,400
589633	1 1/4	30	MT-10-10 **	1/2"	13	31,200
589634	1 5/8	40	MT-13-10 **	5/8"	16	47,000
589635	2	50	MT-16-10 **	3/4"	20	73,500
589636	2 1/4	55	MT-20-10 **	7/8"	22	88,900
589637	2 1/2	60	MT-22-10	1"	26	123,900
589638	2 3/4	70	MT-26-10	1 1/4"	32	187,800
589639	3 1/4	80	MT-32-10	1 1/4"	32	187,800

* Design factor 4:1 ** Subassemblies have engineered flats

TYPE MT MASTER LINK SELECTION TABLE FOR GRADE 100 ALLOY CHAIN SLINGS WITH 3 OR 4 LEGS

Stock No.	MASTER LINK TRADE SIZE		MODEL	Chain Size 3 OR 4 LEG 60°		Working Load Limit (Lbs)*
	IN	MM		IN	MM	
589630	3/4	19	MT-6-10 **	7/32	6	7,000
589631	7/8	22	MT-8-10 **	9/32"	7	11,200
589632	7/8	22	MT-8-10 **	5/16"	8	14,800
589633	1 1/4	30	MT-10-10 **	3/8"	10	22,900
589634	1 5/8	40	MT-13-10 **	1/2"	13	39,000
589635	2	50	MT-16-10 **	5/8"	16	58,700
589636	2 1/4	55	MT-20-10 **	3/4"	20	91,700
589637	2 1/2	60	MT-22-10	7/8"	22	110,900
589638	2 3/4	70	MT-26-10	1"	26	155,100

* Design factor 4:1 ** Subassemblies have engineered flats

CLEVIS GRAB HOOKS - GG (CRADLE TYPE)

Stock No.	Model	Chain Size In.	Grade	Working Load Limit *(Lbs)	Dimensions (Inches)		Weight Each (Lbs.)
					L	B	
589685	GG-7-10	9/32"	100	4,300	2.2	0.39	0.66
589687	GG-8-10	5/16"	100	5,700	2.2	0.41	0.88
589688	GG-10-10	3/8"	100	8,800	3.3	0.47	2.0
589689	GG-13-10	1/2"	100	15,000	3.8	0.63	4.0
589690	GG-16-10	5/8"	100	22,600	4.9	0.79	6.8
589692	GG-20-10	3/4"	100	35,300	5.8	1.0	15.4

* Design Factor 4:1 Proof tested and certified.

