



LAUNDRY INSTRUCTIONS

100% SPUN POLYESTER NAPERY

WHITE

Operation Time	Water Level	Temp	°F	Liquid Supplies/cw	Powdered Supplies/cwt
FLUSH	2 min.	HIGH	100-140		
BREAK (1)	10 min.	LOW	160	16oz NDT SuperSil#100 6oz NDT SupraSolv	1-1.5lb Resolve/ For Sure
CARRY/OVER	4 min.	LOW	160		
FLUSH	2 min.	HIGH	160		
BLEACH	8 min.	LOW	150	8oz NDT Bleach Plus	3-4oz DynaClorE
RINSE	2 min.	HIGH	140		
RINSE	2 min.	HIGH	125	1oz NDT NeutraClorE	1oz NeutraClorE
RINSE	2 min.	HIGH	110		
SOUR(2)/ SOUR & STARCH(3)	5/10 min.	LOW	95	1oz NDT Sour/Iron(4) 8-12oz NDT Polystarch	1oz Control(4) 8-12oz Krizp
EXTRACT	3 min.				

COLORS

Operation Time	Water Level	Temp	°F	Liquid Supplies/cw	Powdered Supplies/cwt
FLUSH	2 min.	HIGH	100-140		
BREAK (1)	12 min.	LOW	160	16oz NDT SuperSil#100 6oz NDT SupraSolv	1-1.5lb Resolve/ For Sure
CARRY/OVER	4 min.	LOW	160		
RINSE	2 min.	HIGH	140		
RINSE	2 min.	HIGH	125		
RINSE	2 min.	HIGH	110		
SOUR(2)/ SOUR & STARCH(3)	5/10 min.	LOW	95	1oz NDT Sour/Iron(4) 8-12oz NDT Polystarch	1oz Control(4) 8-12oz Krizp
EXTRACT	3 min.				

- 1) Alkalinity of break operation should be between 650°1500 ppm Na₂O.
- 2) Refrain from using FWAs in final operation. Unremovable yellow stains may result.
- 3) Amount of starch depends upon the degree of body desired (8-12oz)
- 4) Sour Load to pH = 5.5 - 6.5
- 5) If starching, do not extract below 25% water retention.

*The above formula recommendations are designed as starting guidelines. The products and actual formulas may vary depending upon the machine size and type, soil levels, water conditions, product availability, etc.

IMPORTANT - For best ironing results on all table linen, feed tablecloths into the ironer leading with the Riegel label.