



PRODUCT INFORMATION



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Technical Data:

Description: *CitriSurf 77 Plus* is a high quality blend of chemicals formulated for cleaning, rust removal and passivation of stainless steel products. It is provided in trigger sprayer bottles for applications where it is desired to spray the product on a local area. *CitriSurf 77 Plus* is specifically designed to provide a portable, low cost and efficient removal of contaminants and all rust and free iron from the surface of stainless steel, providing the highest chrome oxide levels possible.

Physical Properties:

Specific Gravity	1.04
Approx. wt. /gallon	8.7 lb/gal
Viscosity	2 cps
Form	Liquid
Chemical Composition	Citric acid, water, proprietary ingredients
Operating Temperature	Room temp or higher
Flash Point	None
Water solubility	Complete
Normal working concentration	Full strength
pH at working concentration	1.6

Packaging: 22 oz. trigger sprayer bottles.

Application Procedure: To assure best results the parts or areas to be passivated may be cleaned with an appropriate cleaning solution prior to treatment with *CitriSurf* solution, especially when heavy grease and oils are present.

The parts or areas to be cleaned and passivated should be sprayed, immersed or wiped with *CitriSurf 77 Plus* to completely wet the surfaces, especially in crevices or in areas where any rust or corrosion may have occurred. The surface must be soaked or left moist with the *CitriSurf 77 Plus* solution for a period of 15-30 minutes at room temperature. Difficult rust or corrosion must be tested to determine the exact best conditions for removal. If heavy rust needs to be removed, Scotch Brite (TM) or other non iron containing abrasive may be helpful. After soaking, rinse the surface with clean water. The surface can then be wiped dry with a clean cloth or appropriate absorbent medium. Allow the surface to air dry prior to use. *CitriSurf 77 Plus* will not harm most metal appliances or surfaces, and will enhance the brightness when used as directed.

Notes on Use: Although very safe in normal use, *CitriSurf 77 Plus* is a citric acid based material, and as such it may cause irritation to exposed surfaces of the body. **See Material Safety Data Sheet before using this material.** Rubber or plastic gloves should be worn to apply the product to the surface or to wipe it dry.

Do not apply *CitriSurf 77* to electrical wiring or other conductive material that is connected to electrical current without first turning off all electricity! *CitriSurf* is a water based conductive material. Serious injury or death can occur from electrical shock.

Do not leave concrete or carbon steel exposed to *CitriSurf* for any period of time. Damage to these materials will occur with prolonged exposure..

Disposal: Dispose of according to all federal, state and local regulations.

Storage: *CitriSurf 77 Plus* should be stored at temperatures between 50°F and 120°F in the bottles supplied with the product. (If accidentally frozen, thawing will return product to normal.)

Technical Services: For technical assistance, please contact Stellar Solutions at (847) 854-2800.

Specifications: *CitriSurf 77 Plus* meets all of the requirements of ASTM A-967 and AMS 2700 specifications.

Testing of your products with *CitriSurf* before using in production is recommended. Every product and facility is different, and requires testing to ensure that *CitriSurf* is compatible with the particular situation. No warranty is implied, or may be given in writing or verbally without the written permission of Stellar Solutions, Inc.