

## Ford / Lincoln / Mercury Type: E (PATS)

If only the PCM is being replaced on a PATS control function type E vehicle, two keys need to be programmed into the PCM. This requires a scan tool with capability to program PATS type E keys, with Ford license and subscription to [www.motorcraftservice.com](http://www.motorcraftservice.com).

The tool and software used will give specific instructions to follow. The general steps are listed below.



*Picture shown is for informational purposes only.  
Actual product may vary depending on application.*

**Please be sure the vehicle battery is fully charged.**

### **DIRECTIONS: Type E PATS**

1. Cycle key 1 to RUN
2. Enter Security Access on PATS control function module. (This takes 10 minutes).
3. Select "Ignition Key Code Erase"
4. Disconnect tool and leave key in RUN position for 20 seconds
5. Cycle key 1 to OFF, then RUN, and back to OFF.
6. Cycle key 2 to RUN, then OFF.
7. Start vehicle.

