



TR-4152S

## (2016) POLARIS RZR TURBO STAGE 5 SLIP-ON EXHAUST SYSTEM

### INSTALLATION INSTRUCTIONS

1. REMOVE THE STOCK SILENCER ASSEMBLY. (THE STOCK HEAT SHIELD WILL NOT BE RE-USED)
2. LOOSELY PRE ASSEMBLE THE MUFFLERS WITH THE BILLET ALUMINUM DOUBLE MOUNTING CLAMPS
3. ATTACH THE 4-BOLT INLET FLANGES ONTO THE SILENCERS WITH THE BOLT ON SPRING TAB IN THE OUTSIDE TOP LOCATION ON EACH SILENCER.
4. SLIDE THE NEW STAINLESS COLLECTOR INTO THE INLETS OF THE SILENCERS
5. LOOSELY BOLT UP THE TAIL SECTION TO THE STOCK HEAD PIPE
6. USING THE 8MM X 60MM ALLEN BOLTS, NYLOCKS, WASHERS, BILLET SPACERS, SQUARE WASHERS AND LONG BILLET MOUNTING BAR WITH THE TRINITY LOGO, ATTACH SILENCERS TO THE FRAME OF THE VEHICLE.
7. TIGHTEN THE 3 BOLT FLANGE NUTS TO HOLD THE NEW STAINLESS COLLECTOR AND THE SILENCERS IN PLACE.
8. TIGHTEN ALL HARDWARE TO THE SILENCERS
9. INSTALL THE SPRINGS FROM THE SILENCERS TO THE COLLECTOR.



#### **WARNING**

\*Trinity Racing exhaust systems will require adjustment to OEM fuel settings such as jetting changes or installation of an EFI programmer. Trinity Racing will not be held responsible for damages that occur during operation of your vehicle under improper fuel settings. Ultimately, it is the responsibility of the owner/rider to adjust fuel settings to specific riding conditions and elevation changes before riding.

\*Inspection of the muffler packing is recommended following every 15 hours of runtime. Failure to maintain muffler packing will result in power loss, increased sound output, and damage to the muffler body or muffler components.

\*Trinity Racing exhausts systems are designed for high performance applications and are legal for closed course competition only. This product is not applicable nor intended for use on emissions controlled street, highway, or off-road vehicles.

Trinity Racing  
(877) FASTOYS  
9370 7th St. Suite B, Rancho Cucamonga, CA 91730  
[www.trinityracing.com](http://www.trinityracing.com)