



**TR-4101D**

**(2012-2015) ARTIC CAT WILDCAT 1000 STAGE 5 FULL SYSTEM EXHAUST  
INSTALLATION INSTRUCTIONS**

1. REMOVE ENTIRE STOCK EXHAUST SYSTEM
2. BOLT ON THE NEW COLLARS AND FLANGE TO THE EXHAUST PORT
3. INSTALL THE HEADPIPE WITH SUPPLIED SPRINGS
4. INSTALL THE REAR HEADPIPE WITH THE SUPPLIED SPRING
5. ATTACH THE 4-BOLT INLET FLANGE TO EACH SILENCER, WITH THE BOLT ON SPRING CLIP ON THE TOP OUTSIDE LOCATION.
6. SLIDE THE BILLET MOUNTING CLAMPS ONTO THE SILENCERS
7. SLIDE THE TWO SILENCERS OVER THE NEW HEADPIPED
8. POSITION THE CLAMPS UP AGAINST THE STOCK RUBBER MOUNTING GROMETS AND ATTACH WITH THE SUPPLIED HARDWARE.
9. ALIGN THE ENTIRE EXHAUST
10. TIGHTEN ALL BOLTS AND NUTS THEN SECURE ALL THE SPRINGS.

**WARNING**

\*Trinity Racing exhaust systems will require adjustment to OEM fuel settings such as jetting changes or installation of an EFI programmer. Trinity Racing will not be held responsible for damages that occur during operation of your vehicle under improper fuel settings. Ultimately, it is the responsibility of the owner/rider to adjust fuel settings to specific riding conditions and elevation changes before riding.

\*Inspection of the muffler packing is recommended following every 15 hours of runtime. Failure to maintain muffler packing will result in power loss, increased sound output, and damage to the muffler body or muffler components.

\*Trinity Racing exhausts systems are designed for high performance applications and are legal for closed course competition only. This product is not applicable nor intended for use on emissions controlled street, highway, or off-road vehicles.

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