



TR-4100S

(2015-2016) ARCTIC CAT WILD CAT 1000 SLIP-ON STAGE 5 EXHAUST SYSTEM

INSTALLATION INSTRUCTIONS

1. REMOVE THE STOCK MUFFLER
2. INSTALL THE 4-BOLT INLET FLANGE ONTO THE NEW SILENCER WITH THE SPRING TABS ATTACHED AT THE TOP, OUTSIDE LOCATION ON THE INLET.
3. ATTACH THE LEFT AND RIGHT STAINLESS MID PIPES TO THE HEADPIPE AND SECURE THE SPRINGS.
4. SLIDE THE DOUBLE BILLET MOUNTING BRACKET OVER THE SILENCERS BUT LEAVE LOOSE FOR ADJUSTABILITY
5. SLIDE THE SILENCERS OVER THE NEW STAINLESS TAIL PIECES AND SLIDE THE BRACKET UP AGAINST THE STOCK RUBBER GROMMETS
6. BOLT THE BRACKET THROUGH THE GROMMET HOLES AND SECURE WITH SUPPLIED HARDWARE
7. ALIGN ALL THE PIECES AND TIGHTEN ALL BOLTS, NUTS, AND ATTACH ALL SPRINGS.



WARNING

*Trinity Racing exhaust systems will require adjustment to OEM fuel settings such as jetting changes or installation of an EFI programmer. Trinity Racing will not be held responsible for damages that occur during operation of your vehicle under improper fuel settings. Ultimately, it is the responsibility of the owner/rider to adjust fuel settings to specific riding conditions and elevation changes before riding.

*Inspection of the muffler packing is recommended following every 15 hours of runtime. Failure to maintain muffler packing will result in power loss, increased sound output, and damage to the muffler body or muffler components.

*Trinity Racing exhausts systems are designed for high performance applications and are legal for closed course competition only. This product is not applicable nor intended for use on emissions controlled street, highway, or off-road vehicles.