

# Mammoth Designs

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**Instructions for Installation and Care of**  
**John Deere Gator 625i / 825i**  
**Soft Door Kit**  
**JD-XUV25-SDK01**

**Notice: Do not smoke inside the cab or expose the enclosure to direct flames. Cab is Flammable.**

1. Be sure to read these instructions thoroughly before opening and installing the John Deere Gator Cab Enclosure. The installation is best done when the temperature is 70 degrees F. or warmer. This is to help the adhesive Velcro adhere to the roll cage. If installation must be done in colder temps it helps to warm the Velcro at room temperature first.
2. Carefully open the carton and remove the rolled up Cab Enclosure on a large flat surface that is clean and free of dirt or other material that may soil or scratch the windows of the Cab.
3. Check over the parts included in the carton with the parts list shown below:

Velcro Hook strips:

“	“	2 each	4” long
“	“	16 each	3” long
Door Panels		2 each	
Snap studs		9 each (1 extra)	

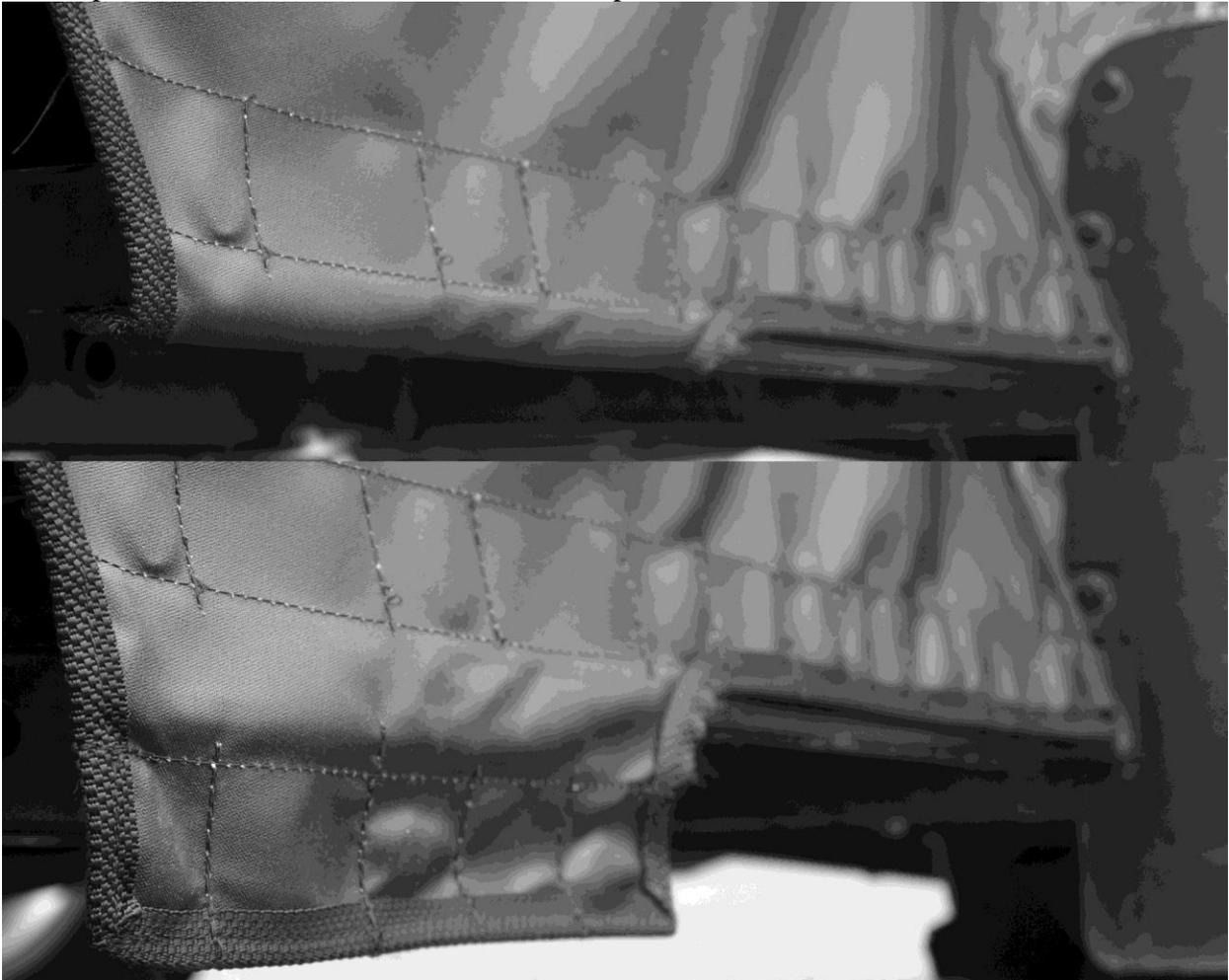
4. **Soft Doors:** Start by holding the door panel up to the side of the roll cage and take a mental note or if possible mark the locations of the double-sided Velcro strips sewn to the edges of the door panels. Next take the 6” adhesive Velcro hook strips and wrap them around the roll cage where each of the double-sided strips hit the roll cage. It works best to start with the Velcro across the top of the door in order to hang the door in place before attaching the Velcro down the front and rear of the door panel. Photo on next page show proper installation of double-sided Velcro.



5. Once the door is hung by the double-sided Velcro strips finish off the edges by matching up the 4" adhesive strips with the Tabs sewn to the edges as seen in the photos below.



6. The bottom of the door has magnets sewn to the edge that will hold to the metal floor pan. Towards the rear of the door are three magnets that will wrap underneath the floor pan and attach the inside as shown in the photo below.



7. Now install the snaps for the front lower portion of the doors. Start with the strap sewn in the front corner as shown below.





#### Cleaning and Storage Recommendations:

1. Before removing the Mammoth Cab for storage, make sure it is very clean in order to prevent scratching of the window panels. Clean with a soft rag or sponge using a mild liquid detergent soap and warm water solution. Never rub the windows with a dry cloth or rag! Let the Cab dry thoroughly before attempting to roll for storage.
2. It is important that the Cab be rolled up for storage rather than folding. Folding will cause damage to the windows!!! Carefully roll up the Cab similar to the way it was when it was packed at the factory. On a large, clean and flat surface, fold the doors over the rear panel first, then, interleave the top and windshield on top of the doors. Begin rolling the Cab into a roll approximately 8 inches in diameter. Put the rolled Cab back into the carton for storage at a normal room temperature. It is best not to expose the Cab to either extreme hot or cold temperatures when storing.
3. A special cleaner conditioner is available from Mammoth Designs that will greatly increase the service life of the Cab Enclosure. In addition, if additional hook and loop sets are needed, they can also be ordered.