

Over Armour Offroad

2515 Bypass Rd. Flemingsburg, KY 41041
606-845-7439

Instructions for Installation and Care of

John Deere Gator 625i / 825i

Soft Door Rear Window Combo

JD-XUV25-DRW01

Notice: Do not smoke inside the cab or expose the enclosure to direct flames. Cab is Flammable.

1. Be sure to read these instructions thoroughly before opening and installing the John Deere Gator Cab Enclosure. The installation is best done when the temperature is 70 degrees F. or warmer. This is to help the adhesive Velcro adhere to the roll cage. If installation must be done in colder temps it helps to warm the Velcro at room temperature first.
2. Carefully open the carton and remove the rolled up Cab Enclosure on a large flat surface that is clean and free of dirt or other material that may soil or scratch the windows of the Cab.
3. The Soft Door Rear Window Combo has 3 different panels that work together to enclose the rear and sides of the roll cage. Below is the correct installation order for Mammoth Designs cab system. It will help to raise the bed prior to installing the cab enclosure.

1) Soft Doors

2) Soft Rear Window

4. Check over the parts included in the carton with the parts list shown below:

Velcro Hook strips:

“	“	1 each	20” long
“	“	2 each	4” long
“	“	24 each	3” long
		2 each	40" long

Door Panels 2 each

Rear Window 1 each

Snap studs 9 each (1 extra)

5. **Soft Doors:** Start by holding the door panel up to the side of the roll cage and take a mental note or if possible mark the locations of the double-sided Velcro strips sewn to the edges of the door panels. Next take the 3” adhesive Velcro hook strips and wrap them around the roll cage where each of the double-sided strips hit the roll cage. It works best to start with the Velcro across the top of the door in order to hang the door in place before attaching the Velcro down the front and rear of the door panel. Photos next page show proper installation of double-sided Velcro.

6. Once the door is hung by the double-sided Velcro strips finish off the edges by matching up the 4" adhesive strips with the Tabs sewn to the edges as seen in the photos below.
7. The bottom of the door has magnets sewn to the edge that will hold to the metal floor pan. Towards the rear of the door are three magnets that will wrap underneath the floor pan and attach the inside as shown in the photo below.



8. Now install the snaps for the front lower portion of the doors. Start with the strap sewn in the front corner as shown below.



9. Now install the next snap down the fender as shown below.



10. Finally install the two snaps on the inside of the fender as shown below.



11. Rear Window: Begin by placing the 20” adhesive Velcro strip across the top bar. It should be placed toward the top and front of the vehicle. Then attach the top of the Rear Window to the Velcro as shown in the photo below.



12. The bottom of the Rear Window has magnets that should now be attached to the metal strip as shown below.

Cleaning and Storage Recommendations:

1. Before removing the Mammoth Cab for storage, make sure it is very clean in order to prevent scratching of the window panels. Clean with a soft rag or sponge using a mild liquid detergent soap and warm water solution. Never rub the windows with a dry cloth or rag! Let the Cab dry thoroughly before attempting to roll for storage.
2. It is important that the Cab be rolled up for storage rather than folding. Folding will cause damage to the windows!!! Carefully roll up the Cab similar to the way it was when it was packed at the factory. On a large, clean and flat surface, fold the doors over the rear panel first, then, interleave the top and windshield on top of the doors. Begin rolling the Cab into a roll approximately 8 inches in diameter. Put the rolled Cab back into the carton for storage at a normal room temperature. It is best not to expose the Cab to either extreme hot or cold temperatures when storing.
3. A special cleaner conditioner is available from Mammoth Designs that will greatly increase the service life of the Cab Enclosure. In addition, if additional hook and loop sets are needed, they can also be ordered.

Return Policy

If for any reason you choose to return this product it must be returned within **30 days from date item is received**. You **MUST** package the product exactly as **it was originally packaged from the factory to get a full refund for the product!**

The vinyl windows should never be folded when packaging in the box or for storage purposes. Lay all the windows on top of each other with the canvas folded in between and the paper (if available) on both sides of the windows.

All returned products will be inspected upon arrival at the production facility and must be in unused, factory new condition to receive refund - a 25% restocking fee will apply.

If ordered from Over Armour Offroad please call at 606-845-7439 to gain a return authorization number, use our preferred shipping carrier (UPS) to return the item (unless the item is defective, you are responsible for paying the shipping to return the item.) **Any returns submitted to Over Armour Offroad without a return authorization number will be charged a 20% restocking fee.** If ordered from one of Over Armour Offroads many distributors', you must first call them and see what their return policy is. Once your item reaches our production facility, our customer satisfaction team will inspect your item to ensure unused, factory new condition. NOTE: All windshields must be returned with the original protective film intact and not removed. Do NOT REMOVE if you have any intentions of returning the item. Refund/ replacement of a windshield will only be processed on items with original protective film or if the windshield is defective.

Items must be properly packaged in the original shipping carton to protect them during transit and ensure your returned item arrives back factory fresh, and in new resalable condition (**any returned items that have been used, altered or damaged in any way will not be subject for a refund.**) All contents including instruction manuals, accessories, hardware, Velcro, etc. must be included in your return shipment. Only items in OEM factory new condition will be approved. Once returned items are received, credit will be issued to the original credit card/ payment method used for the purchase. Outbound shipping and return shipping cost will not be refunded. Please allow 4 to 6 weeks for your refund to be processed.

Warranty

To The Owner of this Product:

Thank you for purchasing one of Over Armour Offroad Cab Enclosures, Tops &/or Windshields!
Below are the terms under which your product is covered under our manufacturer's warranty.

30 Day Warranty which includes and is not limited to replacing the enclosure, tops and/or windshield due to defect of the product. Please refer to the return policy in this case for more information.

1 Year Warranty includes any defect in material or workmanship within this time frame we will gladly correct the problem or replace the enclosure, tops &/or windshield. Upon submitting for the correction or replacement we will need to receive pictures of the defect in material or workmanship along with the receipt from the date of purchase.

Thank you,

Over Armour Offroad
www.overarmouroffroad.com