

Over Armour Offroad

2515 Bypass Rd. Flemingsburg, KY 41041

606-845-7439

Instructions for Installation and Care of

John Deere Gator XUV 550 S4

Soft Rear Window

JD-550-S4-RW01

Notice: Do not smoke inside the cab or expose the enclosure to direct flames. Cab is Flammable.

1. Be sure to read these instructions thoroughly before opening and installing the John Deere 550 S4 Soft Rear Window. The installation is best done when the temperature is 70 degrees F. or warmer. The temperature affects the adhesive Velcro, if conditions prevent installing in warmer weather it helps to store the adhesive Velcro at room temperature prior to installation.
2. Carefully open the carton and remove the Rear Window on a large flat surface that is clean and free of dirt.
3. Check over the parts included in the carton with the parts list shown below:

Adhesive Velcro Hook Strips:	8 each-----3”
“ “ “ “	2 each-----14”
Rear Window	1 panels

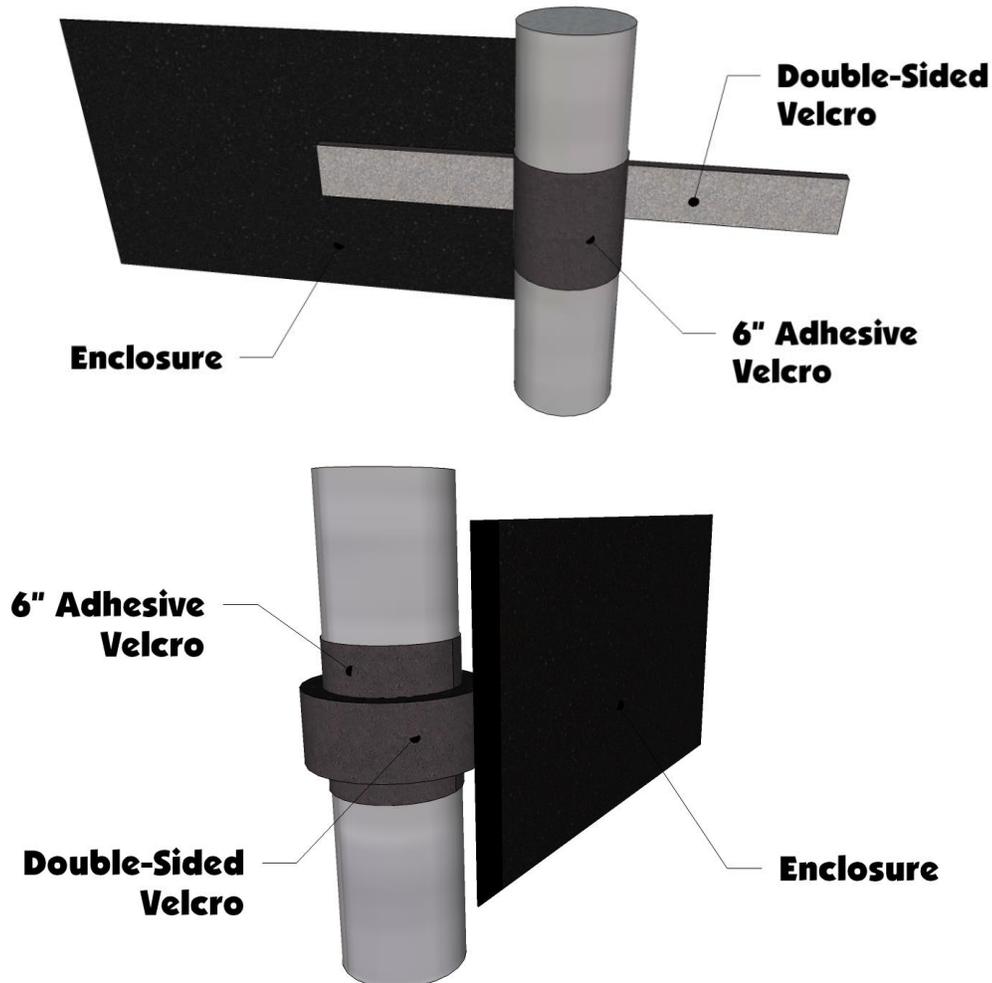
4. Begin installation of the Rear Window at the top. Take the two 14” adhesive Velcro strips and place them on the horizontal bar that connects the two sides of the roll cage. Place one on each side of the brake light facing towards the front of the vehicle and slightly upwards. The photo below shows proper placement:



5. After placing the Velcro on the roll cage, attach the rear window. Across the top of the rear window is a cutout for the brake light, line this cutout up with the brake light and attach the rear window to the adhesive Velcro. See Photos Below:



6. Next step is to attach the sides of the rear window to the roll cage. There are 5 strips of double-sided Velcro sewn perpendicular to the edge of the panel. Take the 6" adhesive Velcro strips and wrap them around the bars where each double-Sided Velcro strip lines up. Then wrap the double-sided Velcro around the adhesive strip on the bar. The photos below show how this works.



7. You will see a series of straps and buckles down each side of the rear window. You will not be using these right now but if you ever decide to purchase a set of Mammoth Designs doors these will connect the two panels. For now just take the straps and lace them through the buckles to keep them secure and out of the way.

Cleaning and Storage Recommendations:

1. Before removing the Mammoth Cab for storage, make sure it is very clean in order to prevent scratching of the window panels. Clean with a soft rag or sponge using a mild liquid detergent soap and warm water solution. Never rub the windows with a dry cloth or rag! Let the Cab dry thoroughly before attempting to roll for storage.
2. It is important that the Cab be rolled up for storage rather than folding. Folding will cause damage to the windows!!! Carefully roll up the Cab similar to the way it was when it was packed at the factory. On a large, clean and flat surface, fold the doors over the rear panel first, then, interleave the top and windshield on top of the doors. Begin rolling the Cab into a roll approximately 8 inches in diameter. Put the rolled Cab back into the carton for storage at a normal room temperature. It is best not to expose the Cab to either extreme hot or cold temperatures when storing.
3. A special cleaner conditioner is available from Mammoth Designs that will greatly increase the service life of the Cab Enclosure. In addition, if additional hook and loop sets are needed, they can also be ordered.

Return Policy

If for any reason you choose to return this product it must be returned within **30 days from date item is received**. You **MUST** package the product exactly **as it was originally packaged from the factory to get a full refund for the product!**

The vinyl windows should never be folded when packaging in the box or for storage purposes. Lay all the windows on top of each other with the canvas folded in between and the paper (if available) on both sides of the windows.

All returned products will be inspected upon arrival at the production facility and must be in unused, factory new condition to receive refund - a 25% restocking fee will apply.

If ordered from Over Armour Offroad please call at 606-845-7439 to gain a return authorization number, use our preferred shipping carrier (UPS) to return the item (unless the item is defective, you are responsible for paying the shipping to return the item.) **Any returns submitted to Over Armour Offroad without a return authorization number will be charged a 20% restocking fee.** If ordered from one of Over Armour Offroads many distributors', you must first call them and see what their return policy is. Once your item reaches our production facility, our customer satisfaction team will inspect your item to ensure unused, factory new condition. **NOTE: All windshields must be returned with the original protective film intact and not removed. Do NOT REMOVE if you have any intentions of returning the item. Refund/ replacement of a windshield will only be processed on items with original protective film or if the windshield is defective.**

Items must be properly packaged in the original shipping carton to protect them during transit and ensure your returned item arrives back factory fresh, and in new resalable condition (**any returned items that have been used, altered or damaged in any way will not be subject for a refund.**) All contents including instruction manuals, accessories, hardware, Velcro, etc. must be included in your return shipment. Only items in OEM factory new condition will be approved. Once returned items are received, credit will be issued to the original credit card/ payment method used for the purchase. Outbound shipping and return shipping cost will not be refunded. Please allow 4 to 6 weeks for your refund to be processed.

Warranty

To The Owner of this Product:

Thank you for purchasing one of Over Armour Offroad Cab Enclosures, Tops &/or Windshields!
Below are the terms under which your product is covered under our manufacturer's warranty.

30 Day Warranty which includes and is not limited to replacing the enclosure, tops and/or windshield due to defect of the product. Please refer to the return policy in this case for more information.

1 Year Warranty includes any defect in material or workmanship within this time frame we will gladly correct the problem or replace the enclosure, tops &/or windshield. Upon submitting for the correction or replacement we will need to receive pictures of the defect in material or workmanship along with the receipt from the date of purchase.

Thank you,

Over Armour Offroad
www.overarmouroffroad.com