



Installation Instructions

PLEASE READ BEFORE INSTALLING

Thank you for purchasing a UTV enclosure manufactured in the USA with pride by GCL UTV. Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion. With proper installation and care you can expect many years of service from your GCL UTV enclosure.

SOME IMPORTANT NOTES BEFORE GETTING STARTED....

- The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop. Loop is the soft side and hook, the rough side. Loop has been sewn into the enclosure at various points. Adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations.
- The adhesive hook should be applied at a temperature of 60 degrees or above. **For maximum adhesion, when the adhesive hook is in place, allow the adhesive to cure for 24 hours before attaching the loop to the hook.**
- Clean the surfaces the adhesive hook will be attached to before beginning installation. A light cleaning with mild soap and water is best. A little Windex works great. Do NOT wax or clean with a compound that leaves the frame slick. The adhesive hook will not stick to a slick surface. Again, a light cleaning is best.
- Your enclosure is not a "one size fits all" product. The enclosure was designed and manufactured specifically for your model UTV. As a result, the enclosure should fit square and snug to the cab frame.
- Periodic cleaning of your enclosure with mild soap and water is recommended to minimize accumulations of dirt.
- Clean the vinyl windows with mild soap, water, and a soft cloth to avoid scratches. DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS OR CHEMICALS TO CLEAN VINYL WINDOWS.
- Clean your enclosure and allow it to dry before removing for storage. **Never fold your enclosure to store.** Roll the enclosure to avoid creasing the vinyl windows. Creases in the vinyl windows cannot be removed. **CREASING THE VINYL WINDOWS VOIDS ALL WARRANTIES AND GUARANTEES.**
- The only enclosures manufactured by GCL UTV that can be hauled when installed are Lexan windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the enclosures should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. REMOVE ALL OTHER ENCLOSURES BEFORE HAULING.

PLEASE READ AND FOLLOW THE DETAILED INSTRUCTIONS THAT ARE ATTACHED.



Installation Instructions

You have just purchased the best Enclosure for your Utility Terrain Vehicle available on the market today. Your Enclosure is made of Heavy Duty Fabric that is Water Repellent and resistant to Mildew, Ultra-Violet Sun Rays and Abrasion. With proper installation and care you can expect many years of long lasting fit, color and service life from your **GCL UTV Cab Enclosure**.

GCL UTV offers a wide variety of enclosures to meet your needs. Below are general installation instructions for the door kit for the Arctic Cat Wildcat Trail. An adhesive hook table, specific installation instructions, placement of the adhesive hook strips, and reference pictures appears at the end of the instructions. The sewn-in loop has been placed on the enclosure to obtain a firm pull top-to-bottom and side-to-side.

DOOR KIT

- Due to the roll bar configuration on the Wildcat Trail, the door kit is made with a full soft top. A hard top can be installed over the soft top if desired. Holes can be drilled into the soft top to accommodate the clamps. The holes must be cauterized to prevent raveling of the fabric.
- Remove the hard top, back panel, and windshield before installing the top and door kit.
- Drape the top and doors over the cab frame.
- Square the enclosure to the frame.
- Note the location of the sewn-in loop strips, tabs, and double-sided straps.
- Attach the adhesive hook strips, as indicated in the ADHESIVE HOOK TABLE and reference pictures, corresponding to the sewn-in loop strips.
- Attach the sewn-in loop to the adhesive strips on the frame and body. Continue to square the door kit to the frame as you work.
- After the door kit is in place, re-install the windshield, hard top, and hard back panel.

Repeat any steps necessary to achieve a snug fit on the cab frame.

See enclosed Product Care sheet for instructions on how to properly care for your GCL UTV Enclosure.

Arctic Cat Wildcat Trail

Door Kit

Reference	Quantity/Size	Placement/Usage
A	4-6"	Wrap around roll bars corresponding to the double-sided straps./Wrap double-sided straps around adhesive hook strips.
B	2-6"	Wrap around roll bars corresponding to the double-sided straps./Wrap double-sided straps around adhesive hook strips.
C	2-6"	Wrap around roll bars corresponding to the double-sided straps./Wrap double-sided straps around adhesive hook strips.
D	2-7"	Attach to the inside of the front roll bars corresponding to the 7" tab./Attach sewn in loop in tab to the adhesive hook strip.
E	2-4"	Attach to the inside of the front roll bars corresponding to the 4" tab./Attach sewn in loop in tab to the adhesive hook strip.
F	2-6"	Wrap around roll bars corresponding to the double-sided straps./Wrap double-sided straps around adhesive hook strips.
G	2-7"	Attach to the body corresponding to the sewn in loop at the bottom of the wing.
H	1-7.5"	Attach to inside/front area of the passenger half door corresponding to the sewn in loop at the bottom of the door.
I	1-19"	Attach to inside area of the passenger half door corresponding to the sewn in loop at the bottom of the door.
J	1-10"	Attach to the inside of the rear roll bar uprights corresponding to the 10" webbing/loop tab. THE TAB MAY REQUIRE CUTTING TO ACCOMMODATE REAR WINDOW CLAMPS. SEE THE INSTRUCTIONS ATTACHED IF THE TABS REQUIRE CUTTING.
No Ref	1-28"	Attach to inside area of the driver's half door corresponding to the sewn in loop at the bottom of the door.
No Ref	2-5"	Attach to the front cross bar corresponding to the tabs in the seam between the top and front visor.



A

B

J

I

H

G

F

D

E

C

A

CUTTING VELCRO TABS TO ACCOMMODATE CLAMPS

Your GCL UTV enclosure has been manufactured to fit any combination of windshield and top clamps. We accomplish this by sewing in a full Velcro strip along the top of the enclosure and down the length of the front roll bars. To fit your top and windshield clamps, simply cut the Velcro strips as follows:

Step 1: If you have not done so by now, mark the location on the roll bars of all clamps with chalk.

Step 2: With the enclosure on the cab frame, mark the location of the clamps on the Velcro strips as shown.



Step 3: Cut a section out around where your clamps will be positioned on the Velcro tab as shown. Be careful not to cut the binding.



Step 4: Carefully burn the frayed thread around the cut area with a lighter as shown. PLEASE USE CAUTION WHEN BURNING THE CUT AREA. POLYESTER IS FLAMMABLE. HAVE A WET CLOTH AVAILABLE TO COVER THE BURNT EDGES TO HELP EXTINGUISH ANY FLAMES.



Your Velcro tabs are now ready for installation.



Care Instructions

Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All GCL UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

Soft Vinyl Window Cleaning

GCL UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

Storage Recommendations

Before removing the GCL UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

Hauling

The ONLY products manufactured by GCL UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the full cab enclosures and door/rear window combos should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**