



Installation Instructions

Thank you for purchasing a UTV enclosure manufactured in the USA with pride by GCL UTV. Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion. With proper installation and care you can expect many years of service from your GCL UTV enclosure.

SOME IMPORTANT NOTES BEFORE GETTING STARTED....

- The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop. Loop is the soft side and hook, the rough side. Loop has been sewn into the enclosure at various points. Adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations.
- The adhesive hook should be applied at a temperature of 60 degrees or above. **For maximum adhesion, when the adhesive hook is in place, allow the adhesive to cure for 24 hours before attaching the loop to the hook.**
- Clean the surfaces the adhesive hook will be attached to before beginning installation. A light cleaning with mild soap and water is best. A little Windex works great. Do NOT wax or clean with a compound that leaves the frame slick. The adhesive hook will not stick to a slick surface. Again, a light cleaning is best.
- Your enclosure is not a "one size fits all" product. The enclosure was designed and manufactured specifically for your model UTV. As a result, the enclosure should fit square and snug to the cab frame.
- Periodic cleaning of your enclosure with mild soap and water is recommended to minimize accumulations of dirt.
- Clean the vinyl windows with mild soap, water, and a soft cloth to avoid scratches. DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS OR CHEMICALS TO CLEAN VINYL WINDOWS.
- Clean your enclosure and allow it to dry before removing for storage. **Never fold your enclosure to store.** Roll the enclosure to avoid creasing the vinyl windows. Creases in the vinyl windows cannot be removed. **CREASING THE VINYL WINDOWS VOIDS ALL WARRANTIES AND GUARANTEES.**
- The only enclosures manufactured by GCL UTV that can be hauled when installed are Lexan windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the enclosures should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. REMOVE ALL OTHER ENCLOSURES BEFORE HAULING.

PLEASE READ AND FOLLOW THE DETAILED INSTRUCTIONS THAT ARE ATTACHED.



Can-Am Commander Door Kit

Installation Instructions

You have just purchased the best Enclosure for your Utility Terrain Vehicle available on the market today. Your Enclosure is made of Heavy Duty Fabric that is Water Repellent and resistant to Mildew, Ultra-Violet Sun Rays and Abrasion. With proper installation and care you can expect many years of long lasting fit, color and service life from your **GCL UTV Enclosure**.

Step 1: Remove your GCL UTV cab enclosure and Velcro kit from the shipping box. Contents are as follows:

-Enclosure doors.

-Adhesive Velcro kit. Contents of the Velcro kit and placement info are shown in the following table.

Adhesive Velcro Kit		
A	4-8"	Back of door panel behind side window-Horizontal around roll bar
B	2-8"	Bottom of forward rear roll bar-Horizontal around roll bar
C	2-8"	Top of forward rear roll bar-Horizontal around roll bar
D	2-20.5"	Middle of side roll bar-Horizontal on bottom side of bar
E	2-12"	Middle/back of door panels-Vertical
F	2-12"	Bottom back corner of door panels/above curve-Vertical
G	2-17"	Bottom of doors-Horizontal
H	2-21"	Bottom/back of doors around curve-split as necessary to curve
I	2-5.5"	Bottom of wing-Horizontal
J	2-15"	Front of wing-Vertical
K	2-9"	Top of wing near bottom of windshield-Horizontal
L	2-8"	Upper area of back roll bar upright-just above horizontal bar-Horizontal around bar
M	2-8"	Upper area of back roll bar upright-just behind cross bar-Vertical around bar
	2-33"	Front roll bar-Vertical-Cut to accommodate clamps(SEE INSTRUCTIONS BELOW)
	2-6"	Middle of wing panels-Vertical to hold panel when doors are rolled back or off

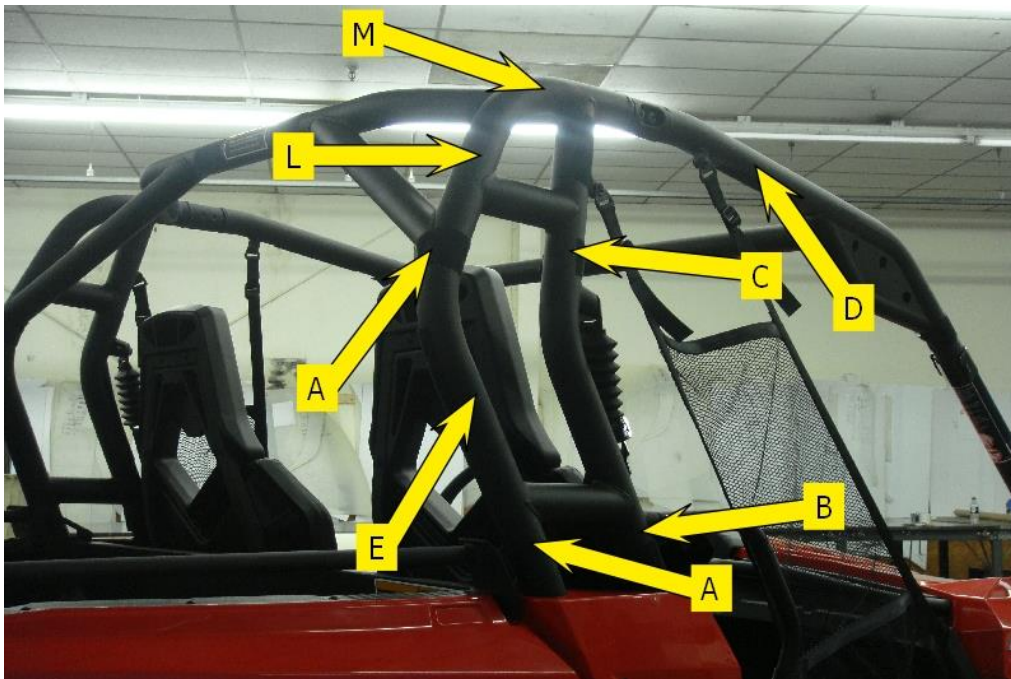
An additional strip of 2" Velcro has been included in your shipment if needed. The formal name for Velcro is hook and loop. The hook side is rough and the loop side is soft. The strips listed above are hook. The corresponding loop strips are sewn into your enclosure. **If you struggle with placement of the adhesive hook strips, while holding the enclosure on the cab frame, match the placement of the adhesive hook to the sewn in loop strips on the enclosure.**

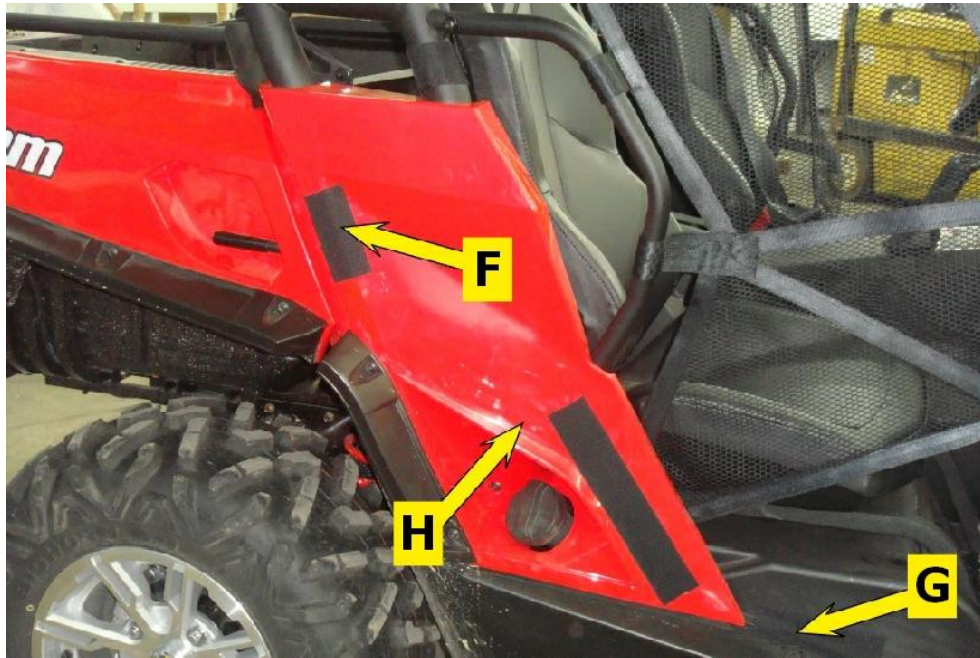
Note: before applying adhesive Velcro Strips to your vehicle, surfaces should be free of dust, dirt and oil. Clean vehicle surfaces with water or Windex only. Do not use solvents to prepare your vehicle surfaces for Velcro application.

Step 2: Installation of your enclosure should be in the following sequence...

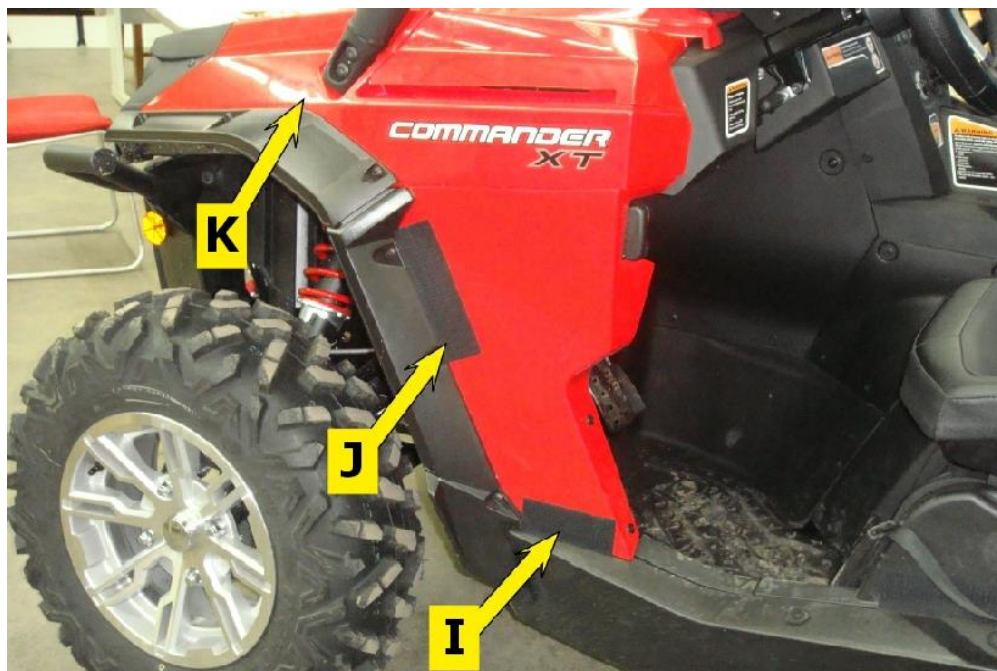
- With chalk, mark the location of windshield clamps.
- Remove windshield and top.
- Install Doors.

Step 3: Begin installation of the adhesive Velcro to the cab frame. Again, at any time you struggle with placement, hold the enclosure to the cab frame and match the adhesive Velcro hook to the sewn-in Velcro loop. The following pictures show the approximate locations to apply the adhesive Velcro hook. Also, refer to the Velcro Kit contents on page 1 for placement description.





Note: The Velcro strips shown above are NOT full size strips.



Step 4: After all adhesive Velcro strips are attached, with the exception of the front roll bars, begin attaching the doors to the frame.. Align and square the doors to the cab frame as you connect the Velcro strips.

Step 5: After the doors are in place, the webbing/Velcro strips running the length of the front roll bars must be cut to accommodate the windshield clamps. Cut sections out of the Velcro tab where your clamps will be positioned. **Be careful not to cut the binding.**



Step 7: Carefully burn the frayed thread around the cut area with a lighter as shown below. **PLEASE USE CAUTION WHEN BURNING THE CUT AREA. POLYESTER IS FLAMMABLE. HAVE A WET CLOTH AVAILABLE TO COVER THE BURNT EDGES TO HELP EXTINGUISH ANY FLAMES.**



Step 8: Cut the 2-33" adhesive Velcro strips and apply to the inside edge of the front roll bars between the windshield clamps. Pull the sewn-in Velcro/webbing tabs around the roll bar and connect to the adhesive Velcro strips. When properly installed, the binding running the length of the roll bars will sit just along the outside edge of the windshield.

Step 9: Repeat all steps necessary to align and tighten the enclosure to the cab frame.

Step 10: Re-install your top and windshield.

Step 11: Again, repeat any steps necessary to align and tighten the enclosure to the cab frame.



See enclosed Product Care sheet for instructions on how to properly care for your GCL UTV Enclosure.



Care Instructions

Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All GCL UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

Soft Vinyl Window Cleaning

GCL UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

Storage Recommendations

Before removing the GCL UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

Hauling

The ONLY products manufactured by GCL UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the full cab enclosures and door/rear window combos should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**