



**INSTALLATION INSTRUCTIONS: Polaris
General Rear bumper.**

It is recommended that bolts remain "hand tight" until all bolts are installed.

CONTENTS:



Bumper



Bumper Brace



Bolt Kit

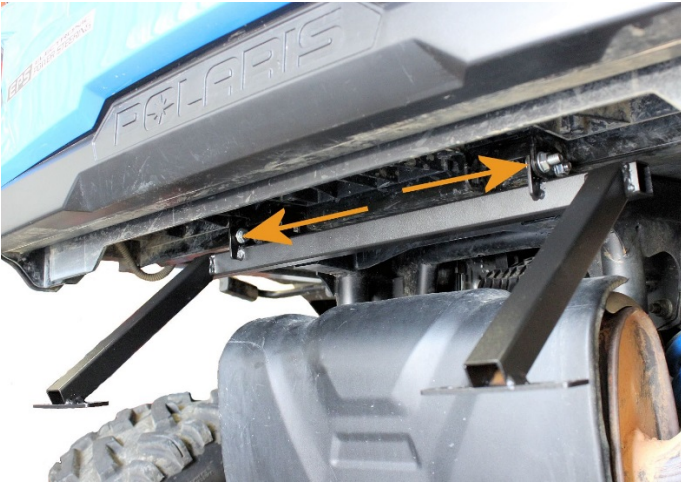
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STEP 1



- Under the bed and above the muffler, locate the holes to be utilized for this installation.

STEP 2



- Using the provided 5/16 x 1" carriage bolts, install the Bumper Brace as shown.
- It is recommended that the bolts be installed inside out to assist in tightening.

STEP 3



- Locate and remove the two factory bolts indicated here.
- Set the bumper in place and replace the factory bolts in the previous holes.

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STEP 4



- Using the provided 3/8 x 1" carriage bolts and nylock nuts, secure the bottom of the bumper to the Bumper Brace previously installed (step 2).

STEP 5

- Make any final adjustments to level the bumper and tighten ALL of the bolts.