

Yamaha Viking Rear Bumper

P/N: EMP-12354

Fits: 2014-18 Viking

Includes:

1. (1) Rear Bumper (10595-01)
2. (2) Mounting Brackets (LH & RH)

Hardware Kit:

1. (2) M10-1.25 x 12MM Bolts.
2. (4) #14 x 1" TEK Screws
3. (4) 3/8-16 x 1" Black Carriage Bolts
4. (4) 3/8-16 Nylon Nuts
5. (4) 3/8" Flat Washers
6. (1) Logo Sticker

Installation should only be done by a professional technician.

Installation:

1. Set the vehicle parking brake to secure the vehicle.
2. Remove the small bolt holding on the heat shield on the passenger side. Save the bolt.
3. Bolt the mounting brackets in place using the M10 bolts provided. There are two tapped holes in the frame for these bolts. NOTE: The flanges on the mounting brackets will go towards the inside facing each other.
4. Bolt the bumper to the brackets using the 3/8" carriage bolts, nuts and washers. Tighten them with a 9/16" Socket wrench.
5. Using a 3/8" nut driving in a cordless drill run the self-tapping screws through the remaining holes on the mounting brackets.

NOTE: The tow hooks should never be used for securing the vehicle to a trailer. Serious injury or death could result.