

# Dual Duty XP Master Color Range

# Coats & Clark Threads

1	75 ARCTIC WHITE	100 WHITE	150 WINTER WHITE	230 SILVER	260 NICKEL	450 NUGREY	520 DARK SILVER	600 LIGHT SLATE	620 SLATE	630 STONE	750 SMOKE	780 SHARKSKIN	850 CHARCOAL	880 OXFORD GREY	900 BLACK	950 CELESTIAL BLACK	1020 POWDER PINK	1040 SOFT MAUVE	1060 ALMOND PINK	1080 DARK MAUVE	1180 LIGHT PINK	1210 PINK	1220 ROSE PINK	1340 BUBBLEGUM		
2	2170 RED GERANIUM	2160 ATOM RED	2100 CHILI PEPPER	1990 LIPSTICK	1980 MING CHERRY	1940 HOT PETUNIA	1870 AZALEA	1850 BRIGHT ROSE	1840 HOT PINK	1830 DARK ROSE	1650 LAUREL ROSE	1640 DARK OLD ROSE	1590 MAUVE WOOD	1560 CAMEO PINK	1540 CHINA ROSE	1520 ANTIQUE ROSE	1490 DARK CORAL	1470 FLAMINGO	1440 SHRIMP	1430 CORAL	1420 CORAL PINK	1410 PINK CHAMPAGNE	1360 ELLEN ROSE	1350 COTTON CANDY		
3	2200 HERO RED	2250 RED	2300 CANDY APPLE	2470 DEVIL RED	2500 TOMATO	2560 BRICK RUST	2680 RED CHERRY	2780 SCARLET	2820 BARBERRY RED	2850 AMERICAN BEAUTY	2900 DARK RED	2950 HENNA BROWN	2980 MAROON	3040 RED ROSE	3050 MAGENTA	3070 FUCHSIA	3090 RED PLUM	3140 MOCHA PLUM	3190 ROYAL PLUM	3230 ROSE ORCHID	3250 LAUREL	3320 ORCHID	3340 LIGHT VIOLET	3350 VIOLET		
4	4060 THUNDER CLOUD	4040 HYACINTH	4030 CIELO BLUE	4020 SEPTMEBER SKY	4010 CRYSTAL BLUE	3980 MARINE	3970 DEEP PURPLE	3860 VINTAGE PURPLE	3840 WILD IRIS	3820 LIGHT IRIS	3760 LIGHT PURPLE	3740 AMETHYST	3690 PURPLE	3660 DEEP VIOLET	3620 LAVENDER BLISS	3570 SEA GRAPE	3550 LAVENDER	3530 LILAC	3510 LILAC MIST	3480 MULBERRY WINE	3460 MULBERRY	3440 PURPLE HAZE	3420 HEATHER	3390 ULTRA-VIOLET		
5	4070 CLOUDY BLUE	4080 FIRMAMENT BLUE	4120 LIGHT CORNFLOWER	4130 CORNFLOWER	4150 TRUE BLUE	4160 CRAYON BLUE	4190 ADMIRAL	4230 BLUE BONNET	4250 PERIWINKLE	4270 MONACO BLUE	4280 BLUE RIBBON	4290 INDIGO	4310 ICY BLUE	4320 BLUE	4350 BABY BLUE	4360 MIRACLE BLUE	4370 MEDIUM BLUE	4450 PILOT BLUE	4460 COMMODORE	4470 YALE BLUE	4480 CASPIAN SEA	4540 COPENHAGEN	4550 SOLDIER BLUE	4560 BLUE JAY	4580 BLUE CHIP	
6	5140 ROCKET BLUE	5130 HUMMINGBIRD BLUE	5080 GLOBAL BLUE	5050 TREASURE BLUE	5040 BLUE HAWAII	5020 AQUA MARINE	4980 BLUE BLACK	4960 NIGHT WATCH	4940 DARK NAVY	4920 GUNMETAL NAVY	4900 NAVY	4880 FREEDOM BLUE	4860 INDIGO INK	4840 DARK MIDNIGHT	4780 BLUE STONE	4760 BLUE SLATE	4740 BLUE RIDGE	4720 CIEL	4670 COSMOS BLUE	4660 FADED DENIM	4650 SUNWASHED BLUE	4640 MINIATURE BLUE	4630 AZURE BLUE	4620 CHAMBRAY		
7	5160 RADIANT BLUE	5220 LIGHT PARAKEET	5240 MALLARD	5260 CRUISE BLUE	5270 PARAKEET	5280 PARROT BLUE	5360 LIGHT TEAL BLUE	5380 DARK TEAL	5420 BLUE AQUA	5450 RIVER BLUE	5480 ORIENTAL TEAL	5520 AQUEOUS	5550 MIST AQUA	5570 ORIENTAL BLUE	5620 LIGHT AQUA	5660 AQUA	5720 SPRAY GREEN	5750 BAHAMA	5760 MING TEAL	5820 CARIBBEAN SEA	5840 LIGHT JADE	5870 DARK JADE	5950 MISTY SPRUCE	5980 SCOTS GREEN		
8	6550 KERRY GREEN	6530 EMERALD	6470 LEPRECHAUN	6450 BRIGHT GREEN	6430 DARK NILE GREEN	6420 NILE GREEN	6380 SPINACH	6360 BRONZE GREEN	6340 OLIVE	6320 LIGHT OLIVE	6280 NEW LEAF	6270 KIWI	6260 LIGHT TOURMALINE	6240 PERIDOT	6220 OKRA	6210 LIGHT OKRA	6180 GREEN LINEN	6170 PEBBLE	6160 LIGHT GREEN LINEN	6140 MIGNONETTE	6120 CELERY	6110 CELADON	6070 SAGE	6050 POWDER GREEN	6030 CLOUDY JADE	
9	6570 FERN	6620 BRIGHT MINT	6640 SPEARMINT	6670 FIELD GREEN	6740 JUNIPER	6750 HUNTER GREEN	6770 FOREST GREEN	6780 DARK FOREST	6790 DARK SPINACH	6840 LIME	6850 BRIGHT APPLE	6920 CHARTREUSE	6940 GOLDEN OLIVE	6950 SAFARI	6970 ARMY DRAB	6980 OLIVENITE	6990 TAUPE GREEN	7040 JUNGLE GOLD	7050 BRASS	7110 LEMON FIZZ	7120 BABY YELLOW	7240 BANANA PEEL	7250 SUN YELLOW	7260 MIMOSA		
10	7760 DARK ORANGE	7750 KUMQUAT	7740 LIGHT ORANGE	7730 CREAMSICLE	7710 ORANGE WHIP	7670 BURNT ORANGE	7650 TANGO	7640 ORANGE	7630 TANGERINE	7620 PUMPKIN	7580 TORTOISE	7570 MINE GOLD	7560 SAFFRON	7540 GOLDENROD	7520 MAIZE	7510 CHAMOIS	7470 AMBER	7460 SPANISH GOLD	7450 TEMPLE GOLD	7430 HAY RIDE	7410 PONGEE	7360 SPARK GOLD	7330 YELLOW	7310 PRIMROSE	7270 RUBBER DUCK	
11	7810 RED CLAY	7820 RUST	7830 BRIGHT RUST	7840 PAPRIKA	7850 BLUSH	7860 TERRACOTTA	7870 RUSTANA RED	7890 RUM RAISIN	7910 PALE PEACH	7920 PEACH BLUSH	7930 SALMON	7940 CORAL RUST	7950 TOMATO BISQUE	8000 PEARL	8010 NATURAL	8020 CREAM	8030 ECRU	8040 BEIGE	8050 BUFF	8060 PRALINE	8120 TAN	8140 GOLDEN TAN	8150 SPICE	8170 COFFEE		
12	8770 LONDON TAN	8750 MAPLE SUGAR	8730 BROWN SUGAR	8720 RAW SUGAR	8670 DOLPHIN	8660 MANATEE	8650 COCOON	8630 DRIFTWOOD	8550 TAUPE CLAIR	8540 MUSHROOM	8530 DOGWOOD	8480 TWIG	8450 DARK KHAKI	8440 KHAKI	8430 FAWN	8420 DARK LINEN	8390 ESPRESSO	8380 SEAL BROWN	8360 SUMMER BROWN	8340 SAHARA	8240 HEMP	8230 CAMEL	8220 LIGHT CAMEL	8190 BROWN CHESTNUT	8180 CAFÉ BEIGE	
13	8820 DARK DOGWOOD	8840 COPPER MIST	8860 SPANISH TILE	8880 CHERRY MAHOGANY	8890 DARK BROWN	8950 CHOCOLATE	8960 CHONA BROWN	8970 FRENCH ROAST	8980 CLOISTER BROWN	8990 RAISIN	Tints		9115 PINK TINT	9135 LAVENDER TINT	9145 BLUE TINT	9155 AQUA TINT	9165 GREEN TINT	9170 YELLOW TINT	9175 PEACH TINT	9185 CHAMPAGNE TINT						
14	Brights	9213 NEON PINK	9215 BRIGHT FUCHSIA	9218 BRIGHT CORAL	9225 BRIGHT RED	9238 BRIGHT DEEP PURPLE	9245 BRIGHT SAPPHIRE	9255 BRIGHT PARAKEET	9257 BRIGHT AQUA GREEN	9265 NEON GREEN	9267 BRIGHT KELLEY	9271 NEON BRIGHT YELLOW	9272 BRIGHT SUN YELLOW	9274 BRIGHT GOLD	9275 NEON TIGERLILY	9277 BRIGHT PUMPKIN	9278 NEON ORANGE	Transparent Colors		9900 CLEAR	9950 SMOKE					
15	Multi Colors	9312 BABY PASTELS	9314 SHERBET	9325 BOWL OF CHERRIES	9334 PLUM SHADOWS	9336 PLUM BERRIES	9343 BLUE CLOUDS	9345 OVER THE RAINBOW	9347 JEWELS	9363 SPRING GREEN	9365 TEABERRIES	9367 MEXICANA	9373 SUNNY DAY	9375 SANDSTONE	9377 FALL LEAVES	9382 OLD LACE	9386 AUTUMN	Metallic Colors		9410 PEARL	9420 SILVER	9430 BRIGHT GOLD	9440 GOLD	9450 COPPER	9470 RUBY	
	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	

NOTE: Colors illustrated are as accurate as printing methods will permit.