

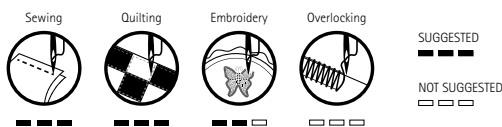


Softness in perfection

AREAS OF APPLICATION

SILK-FINISH COTTON 50 is the perfect sewing and quilting thread for your finest cotton creations. The high-quality thread boasts a luxuriously soft effect and has a supple feel. SILK-FINISH COTTON 50 is available in a wide choice of colours and different spool sizes. The larger spools are perfectly suited for longarm-quilting. Through the mercerization process, SILK-FINISH COTTON 50 reaches a high breaking point, high heat resistance, and has reduced shrinkage. Additionally, Amann Group Mettler offers with SILK-FINISH COTTON MULTI 50 a feast for all senses. The multi-colour thread impresses with its natural shine and gives all your creations the special effects.

RECOMMENDATION OF APPLICATION



PRODUCT FEATURES

- **Natural cotton:** Pure cotton thread made of 100% long staple, Egyptian cotton with the soft sheen of natural cotton. The natural fiber is gentle on the skin, feels soft, smooth and silk-like.
- **Mercerization:** SILK-FINISH COTTON 50 passes through a mercerization process which makes the thread very strong, heat resistant and has reduced shrinkage.
- **Highest colour fastness:** Due to the special dyeing technology, an exceptional colour fastness is guaranteed.
- **Optimal sewability:** SILK-FINISH COTTON 50 has an extraordinary seam elasticity, smooth seams and great care properties.

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Article No.	Raw Material	Strength/Weight	Length	Colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care instructions
Unicoloured									
9105	100% mercerized cotton	50	150 m / 164 yds	250	ca. Nm 53/2 (dtex 190*2)	80-90	ca. 1080	ca. 5	
9104		50	500 m / 547 yds	72	ca. Nm 53/2 (dtex 190*2)	80-90	ca. 1080	ca. 5	
9150		50	1829 m / 2000 yds	67	ca. Nm 53/2 (dtex 190*2)	80-90	ca. 1080	ca. 5	
Variigated									
9075	100% mercerized cotton	50	100 m / 109 yds	54	ca. Nm 52/2 (dtex 194*2)	80-90	ca. 1061	ca. 4	
9085		50	457 m / 500 yds	36	ca. Nm 52/2 (dtex 194*2)	80-90	ca. 1061	ca. 4	
9090		50	1372 m / 1500 yds	42	ca. Nm 52/2 (dtex 194*2)	80-90	ca. 1061	ca. 4	



All spools are EAN coded

AMANN GROUP

Mettler®

Thread.Colour.Imagination.

New	(Old)	New	(Old)	New	(Old)	New	(Old)	New	(Old)	New	(Old)
4000 (=0003)		1073 (=0592)		0319 (=0573)		1373 (=0575)		1472		0611 (=0815)	
2000 (=0002)		1334 (=0902)		0572 (=0915)		1466		0761 (=0825)		1440 (=0890)	
3612 (=0703)		6255		1079 (=0574)		1085		0483 (=0878)		0229 (=0905)	
1412 (=0502)		0450 (=0594)		0029 (=0577)		0016 (=0557)		0722 (=0563)		0018 (=0668)	
3507 (=0501)		0790 (=0913)		0030 (=0673)		0827 (=0792)		0020 (=0669)		2792 (=0889)	
2263		0510 (=0739)		0046 (=0581)		0825 (=0916)		1394 (=0814)		1091 (=0554)	
0117 (=0827)		0501 (=0821)		0575		1305 (=0833)		0999 (=0883)		2793 (=0551)	
0608		0504 (=0600)		0055		1078		0339 (=0892)		0314 (=0852)	
0892 (=0767)		0105 (=0601)		0035		1304 (=0675)		0807 (=0920)		0222 (=0553)	
0115		0629 (=0770)		0052 (=0649)		1303 (=0556)		0485		0907 (=0548)	
0114 (=0922)		0102 (=0837)		1523		0815 (=0790)		0024 (=0565)		0230	
0857 (=0520)		1391 (=0921)		1061 (=0611)		1464		2049		0406	
0140 (=0961)		1402 (=0806)		1062		0818		0338 (=0901)		1090 (=0561)	
0120 (=0500)		0076		0157 (=0958)		0042 (=0736)		0272		1095 (=0536)	
2522 (=0828)		0075 (=0646)		1417 (=0959)		0039 (=0749)		1525		0220 (=0544)	
0161 (=0505)		0511		1421 (=0960)		0363		1081 (=0962)		1527	
0122 (=0829)		0637 (=0648)		1423		0350 (=0672)		1340 (=0787)		1314 (=0549)	
1401 (=0953)		0628 (=0769)		0067 (=0805)		0351 (=0789)		1342 (=0788)		0247 (=0780)	
1172 (=0507)		0918 (=0602)		1056		1316 (=0569)		1306 (=0881)		0224 (=0848)	
1171 (=0914)		0111 (=0771)		0085 (=0647)		1365 (=0570)		1275		1532	
0891		0109 (=0738)		0600 (=0645)		1243 (=0688)		0311 (=0684)		1528	
0130		1461		1063 (=0608)		0823 (=0957)		1276 (=0907)		0092 (=0900)	
1118		0638		0284		0816 (=0734)		0853 (=0877)		1099 (=0895)	
1522		1057 (=0803)		0300		0697 (=0885)		0852 (=0681)		0214 (=0847)	
1288 (=0822)		0867 (=0923)		0793 (=0607)		0805 (=0793)		1214		0905 (=0747)	
1074 (=0534)		1392 (=0835)		0481 (=0582)		0821 (=0558)		0359 (=0690)		0757 (=0850)	
1348		0869 (=0603)		0580		0954 (=0559)		0655 (=0864)		0759 (=0543)	

Slight colour deviations cannot be ruled out.

New	(Old)	New	(Old)	New	(Old)
0280 (=0525)		3000 (=0887)		0038	
1380 (=0524)		1531		0331 (=0813)	
0281 (=0511)		0538 (=0844)		0342 (=0724)	
0262 (=0839)		0267 (=0783)		0348 (=0758)	
0900 (=0667)		0269 (=0698)		0878 (=0751)	
0287 (=0614)		1228 (=0621)		1283 (=0759)	
1160 (=0516)		1222 (=0692)		2791	
0285 (=0514)		0260 (=0515)			
3566 (=0731)		0265 (=0513)			
0832 (=0615)		0537 (=0781)			
0264		0779			
1382 (=0618)		1000 (=0001)			
1002 (=0745)		0778 (=0810)			
0431		1384			
0396 (=0823)		0372 (=0820)			
1182		0379 (=0705)			
0380 (=0521)		1227 (=0620)			
1425 (=0732)		3559 (=0713)			
1223 (=0832)		0326			
0263 (=0711)		0412 (=0725)			
0173 (=0528)		0413 (=0693)			
1347		0322 (=0624)			
2103		1358 (=0750)			
0828		0415 (=0623)			
0899 (=0658)		0416 (=0642)			
1533		1360 (=0857)			
0163 (=0809)		1282 (=0700)			

SILK-FINISH COTTON MULTI 50

New	(Old)	New	(Old)
9854		9816	
9862		9836	
9855		9838	
9856		9839	
9853		9837	
9863		9820	
9858		9818	
9828		9822	
9859		9840	
9827		9851	
9831		9824	
9834		9825	
9841		9823	
9849		9830	
9835		9817	
9833		9821	
9857		9815	
9847		9819	
9846		9814	
9832		9810	
9848		9829	
9845		9843	
9850		9811	
9852		9812	
9844		9813	
9826		9861	
9842		9860	

Slight colour deviations cannot be ruled out.

= identical ≈ similar

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