8" Aluminum hinge installation for Std. & HC doors

NOTE: DO NOT REMOVE THE CARDBOARD SPACER FROM THE BOTTOM HINGE UNTIL AFTER INSTALLATION OF THE DOOR IS COMPLETE.

Top hinge: Install the top part of the top hinge to the door. Mount it 2" down from the top of the door. Secure it by first drilling a \( \frac{3}{4} \)" pilot hole \( \frac{1}{2} \)" deep into the edge of the pilaster. Secure the hinge to the door with the 1" st/st #8" hinge screw. Drill \( \frac{1}{2} \)" holes through the pre-drilled holes in the hinge through the face of the door. Secure the hinge to the door with the st/st sex-bolts.

Middle hinge: (Only required for doors over 30" in width). Install the top part of the middle hinge to the door. Mount it from the bottom part of that piece to the center of the door. Secure it to the door the same way as the top hinge.

Bottom hinge: Install the bottom part of the bottom hinge to the door. Mount it 2" up from the bottom of the door. Secure it to the door the same way as the top hinge.

Using a 14" x 14" spacer block (not provided) to support the door, place the door between the pilasters. Secure the bottom part of the top hinge to the pilaster, and then secure the top part of the bottom hinge to the pilaster.

NOTE: The top and middle hinge contain the cam mechanism. The cardboard spacer between the bottom hinge must be removed after installation.

Standard 8" alum. hinge (Top & bottom hinge)

**HHKITAL01**

Middle hinge for Handicap (Same as top hinge)

**HHKITAL02**

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**FASTENER KIT** (1 pack per top, middle, bottom set)

**HFPKHG02**

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<thead>
<tr>
<th>QTY</th>
<th>ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>8</td>
<td>A HF843SBM</td>
<td>.830, SEXBOLT MALE</td>
</tr>
<tr>
<td>8</td>
<td>B HF718SBF</td>
<td>.830, SEXBOLT FEMALE</td>
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<tr>
<td>2</td>
<td>C HF1HSS</td>
<td>1&quot;, #8&quot; HINGE SCREW</td>
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