

Mannington Triple Stick™ Adhesive Specification

DESCRIPTION

Mannington Triple Stick™ adhesive is a high-strength polyurethane adhesive with low VOCs and high-solids. It produces a permanent overnight bond to a wide variety of substrates and is specifically formulated to work with Mannington Adura®, Laminate and Hardwood products, as well as moldings. It can be used in flooring and wall applications, following Mannington installation instructions for those applications.

FEATURES

- Easy application; works with standard large-size caulking gun
- Low VOC/low odor formulation
- High solids, nonshrinking formulation provides desired coverage without cracking or losing bond over time
- Flexible installation – long open time allows for repositioning up to one hour after application without loss of strength
- Wide service temperature, freeze stable, upper temperature limit 225° F (107° C)

SUBSTRATE PREPARATIONS

Surfaces must be structurally sound, dry, clean, and free of dirt, moisture, loose particles, oil, grease, asphalt, tar, paint, wax, rust, waterproofing or curing and parting compounds, and membrane materials or other foreign matter that would interfere with a good bond. For wood surfaces: scrape away paint to bare wood. Cutback adhesive must be removed and/or covered prior to applying adhesive for installing Mannington flooring. Follow the Mannington installation instructions for specific preparation requirements for the product that is being installed using Triple Stick™. In general, the installation site must be temperature and humidity controlled by the use of permanent HVAC or equivalent system. The floor and room temperature as well as flooring materials and adhesive, must be maintained at 65° - 95° F (18.3° - 35.0° C), and the humidity below 65% for 48 hours prior to, during, and after the testing and installation. Do not use on substrates that have been chemically cleaned.

COVERAGE / BEAD SIZE

BEAD SIZE (INCHES)	LINEAL FT/CARTRIDGE	LINEAL FT/GAL
1/8"	355	1,569
3/16"	158	697
1/4"	89	392
5/16"	57	251
3/8"	39	174

CURING

Mannington Triple Stick™ forms a firm set in 1 – 2 hours. Limited repositioning may be done up to one hour after application without loss of bond strength. Apply mechanical fasteners as needed to hold materials in place during final cure time. Permanent bond will set overnight. Exact cure time varies with temperature, humidity and porosity of materials.

Due to permanent nature of the bond, it is recommended that all tools and equipment used be cleaned **immediately** after use with a dry cloth; mineral spirits and acetone may also be used. Cured material must be mechanically removed.

PACKAGING

Cartridge: 29 FL OZ, 838 ml

SAP code: 391077 Order code: 700036

STORAGE

Store cool, dry area away from direct sunlight. Mannington Triple Stick™ remains flexible even when stored at freezing temperatures but must be stored at room temperature for at least 24 hours prior to using. Shelf life one year on properly stored unopened containers; storing at elevated temperatures will reduce shelf life.

PRECAUTIONS

Wear protective gloves and eye/face protection. Use only in a well-ventilated area. Call a POISON CENTER or doctor/physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Store in a well-ventilated place.

Hazard Statement: Causes serious eye irritation. Causes skin irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May cause respiratory irritation. May cause damage to organs (Olfactory organs) through prolonged or repeated exposure (inhalation).

Review SDS sheet prior to use.

THIS PRODUCT IS MADE IN THE USA